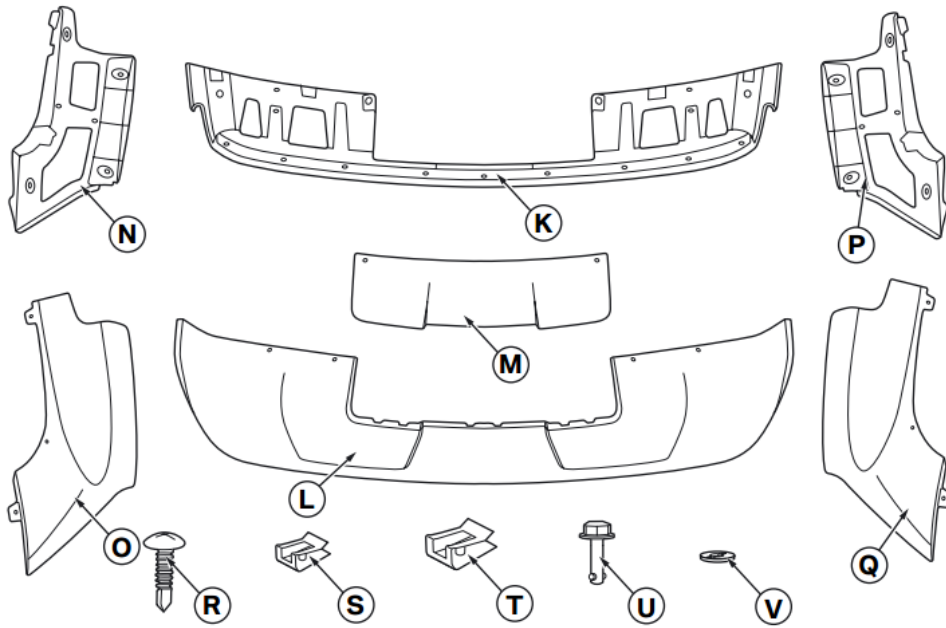


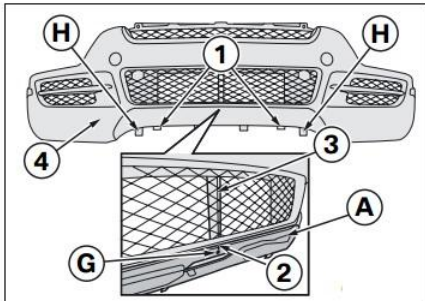
**Legend**

- A** Carrier, centre
- B** Panel, centre
- C** Carrier, left
- D** Panel, left
- E** Carrier, right

- F** Panel, right
- G** Self-tapping screw (30x)
- H** Speed nut (4x)
- I** Speed nut (no longer required)
- J** Hexagon head screw (no longer required)

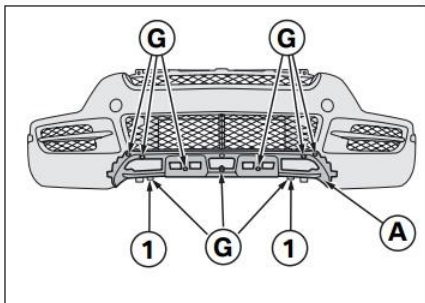


#### 4. Installing front aerodynamics package



The centre carrier **A** must be aligned with respect to front apron (4), for this purpose:

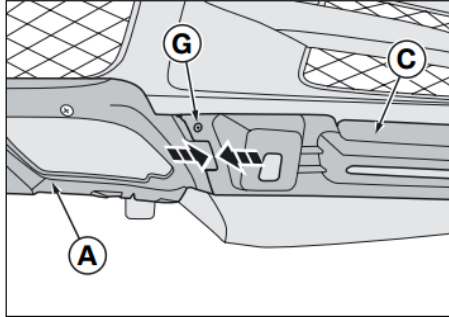
- Undo screws (1) on underguard.
- Align mark (2) on centre carrier **A** flush with web (3) on front apron (4)
- Secure centre carrier **A** hand-tight with self-tapping screw **G**
- Fit speed nuts **H**



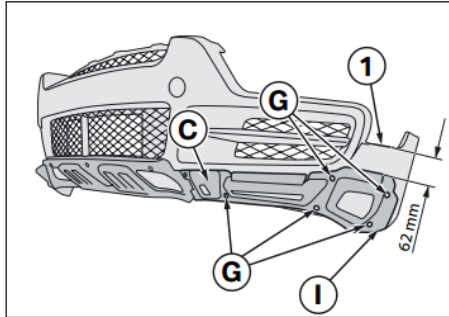
Align centre carrier **A** horizontally and secure with 9 self-tapping screws **G**.

The tabs (1) of centre carrier **A** are secured with 2 self-tapping screws **G** in the screw connection for the assembly guard.

The powerdriver must only be used to initially fit the screws **G**. They must then be carefully tightened using a screwdriver. ◀



Fit left carrier **C** in position, aligned with the groove, against centre carrier **A** and loosely secure with self-tapping screw **G**.

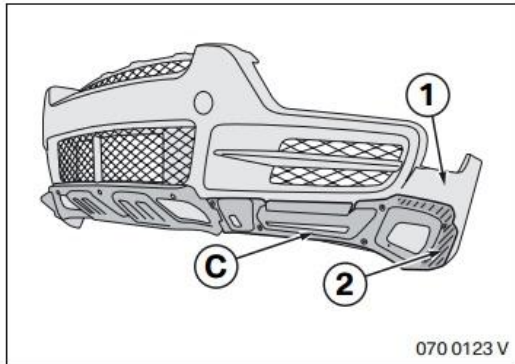


Adjust the distance of left carrier **C** from the mark to edge (1) to 62 mm.

Use 5 self-tapping screws **G** to secure the right carrier **C**.

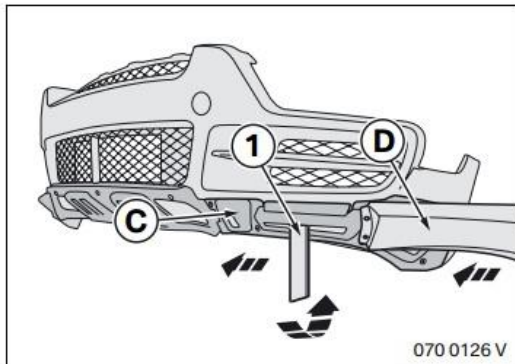
Now firmly tighten all self-tapping screws **G** and fit speed nuts **I**.

Follow the same procedure to install the right carrier **E**.



☐ If the gap between left carrier **C** and front apron (1) is too big, use a hot air blower to carefully form marked area (2) of left carrier **C**. ◀

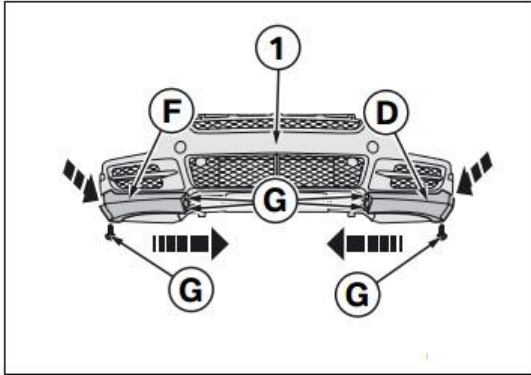
070 0123 V



Use panel wedge (1) to carefully spread apart left carrier **C**.

Working from the outside, now slide left panel **D** on to the carrier by moving the panel wedge (1) together with left panel **D** towards the centre of the vehicle and remove wedge.

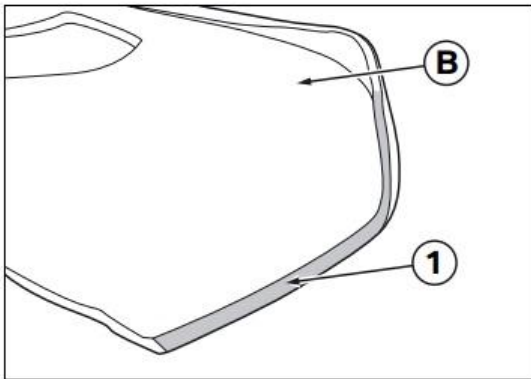
070 0126 V



Loosely secure left panel **D** and right panel **F** with self-tapping screws **G** from below.

Ensure the gap between the panels and front apron (1) is even by pressing the corners of left panel **D** and right panel **F** and by pressing towards the centre of the car.

Secure the panels in this position with self-tapping screws **G**.

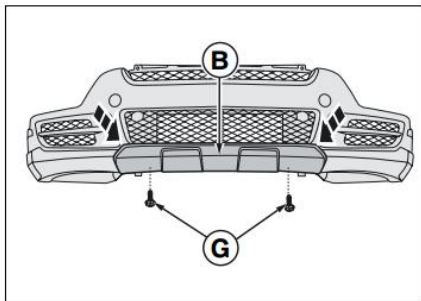


Observe the instructions from the Betalink adhesive package. ◀

Thoroughly clean the contact surface (1) of centre panel **B** on both sides with Beta Clean.

Also thoroughly clean the corresponding contact surfaces on the vehicle with Beta Clean.

Apply Betalink adhesive to the contact surface (1).

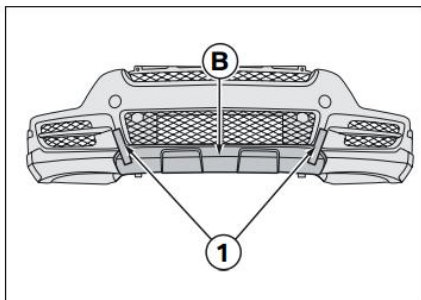


Fit centre panel **B** from above on to centre carrier **A** and loosely secure in this position with two self-tapping screws **G** from below.

Ensure the gap between the outer panels and centre panel is even by pressing the corners of centre panel **B**.

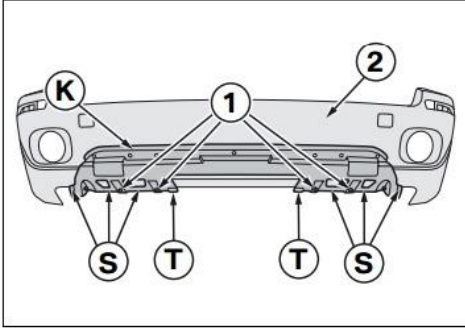
Firmly tighten the self-tapping screws **G** in this position.

Immediately remove any excess Betalink adhesive and clean surfaces with Beta Clean. ◀

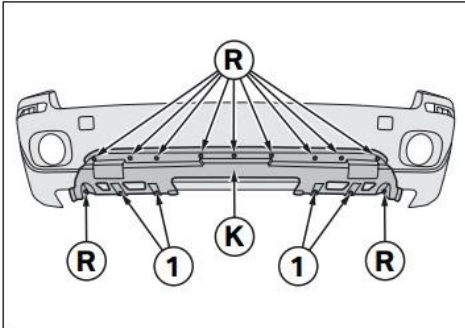


Secure centre panel **B** with adhesive tape (1).

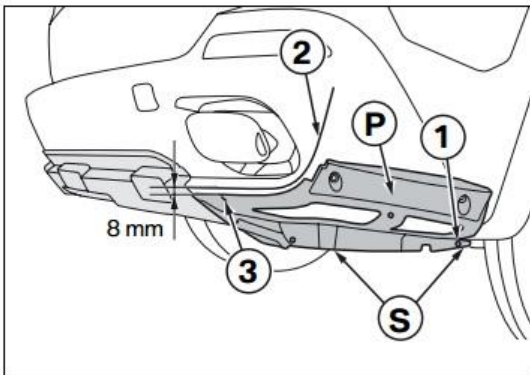
The vehicle can be driven through a car wash after **48** hours. ◀



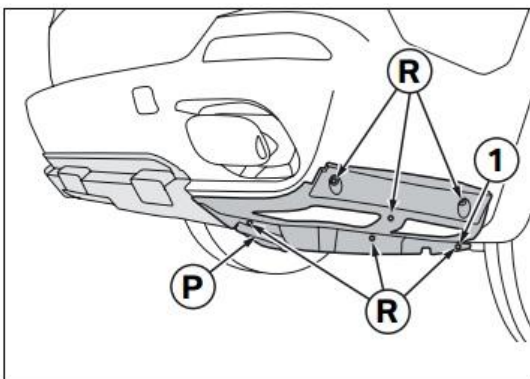
Undo screws (1).  
Fit speed nuts **S** and speed nuts **T**, place centre carrier **K** on bumper panel (2) and centre.



Secure centre carrier **K** with standard screws (1).  
Now screw down centre carrier **K** with self-tapping screws **R**.

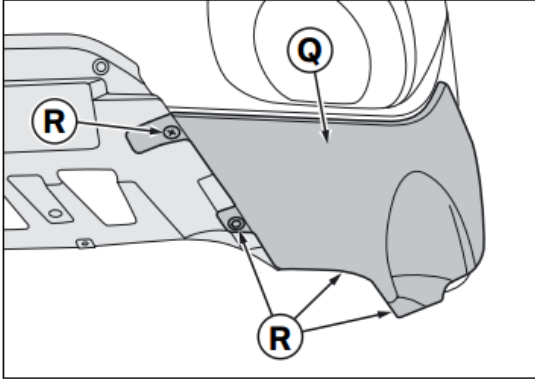


Undo screws (1) from bumper.  
Place right carrier **P** in position, fit speed nuts **S** and position at a distance of 8 mm along mark (3) parallel to edge (2).



Fit self-tapping screw **R** in place of standard screw (1).  
Make sure the entire surface of the component makes contact.  
Screw down right carrier **P** with self-tapping screws **R**.

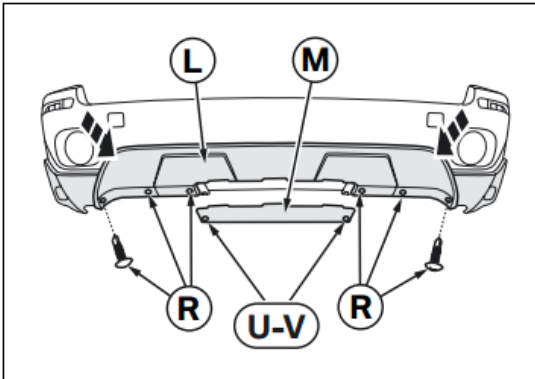




Fit right panel **Q** from above onto right carrier **P** and secure with self-tapping screws **R**.

Follow the same procedure to install left carrier **M** and left panel **N**.

⚠ Collision with the centre outer section may occur and gaps may form if the screws are not installed exactly. ◀



Fit centre panel **L** from above on to centre carrier **K** and position by lightly screwing down with self-tapping screws **R**.

Ensure the gap between the outer panels and centre panel is even by pressing the corners of centre panel **L**.

Fit the inner self-tapping screws **R** vertically in this position and tighten. Tighten the two outer screws in longitudinal direction until the side gap is closed.

Now tighten self-tapping screws **R** such that the component does not distort.

Slide cover **M** into centre panel **L** and secure with Camloc quick-release stud **U** and retaining ring **V**.